



# GWFF

GEOSPATIAL WORLD FORUM

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# Geospatial Knowledge Infrastructure for Mining 5.0

TEXMiN – IIT (ISM) Dhanbad

- SMART • SAFE • SUSTAINABLE • SCIENTIFIC
- SOCIAL

(5S) MINING



सत्यमेव जयते  
Department of Science & Technology  
Govt. of India



*Legacy that Inspires the Future*  
भारतीय प्रौद्योगिकी संस्थान  
भारतीय खनि विद्यापीठ  
धनबाद



**IIT** INDIAN INSTITUTE  
OF TECHNOLOGY  
INDIAN SCHOOL OF MINES  
**ISM** DHANBAD



# Economic scenario and mineral sector implication in India

- Mineral Concessions Grant : Auctions
- DMF: District Mineral Foundation (DMF), the long-time grievance of the people affected by mining
- NMET: National Mineral Exploration Trust for incentivizing regional and detailed exploration
- Mining Leases for 50 years - Existing leases deemed extended.
- Stronger penal provisions for checking illegal mining - Higher penalties up to 5 lacs per hectare of the area and jail term up to 5 years
- Mineral (Evidence of Mineral Content) Rules & Mineral (Auction) Rules
  - hand-holding support for the implementation of auctions of mining leases/PLs-cum-MLs
  - Handholding Post Auction: Post Auction Mining and Approvals Facilitator (PAMCAF) has been rechristened into Transparency, Auction Monitoring & Resource Augmentation (TAMRA)
- Use of Space Technology for curbing illegal mining issues

# Star Rating of Mines



Economic, Environmental  
and Social Benefits of  
enhancing Sustainability in  
Mining by Star Rating System

- Lower the cost of exploration through pattern matching, predictive analytics and computer Vision systems (AR & VR)
- Development of an autonomous multirotor unmanned aerial vehicle for geophysical survey

## OBJECTIVES OF GEOSPATIAL TECHNOLOGY

- Robotic based Surveillance and Evacuation System for Underground Mine Safety
- Development of a low-cost AI/ML portable RADAR system for Monitoring and prediction of Rock and Dump Slopes failure in Open Cast Mines
- Machine learning algorithms for accurate extraction of features in mine areas and characterization of geo-hazards

Locating deep concealed deposits & resist drilling

Smart Sensing Technologies

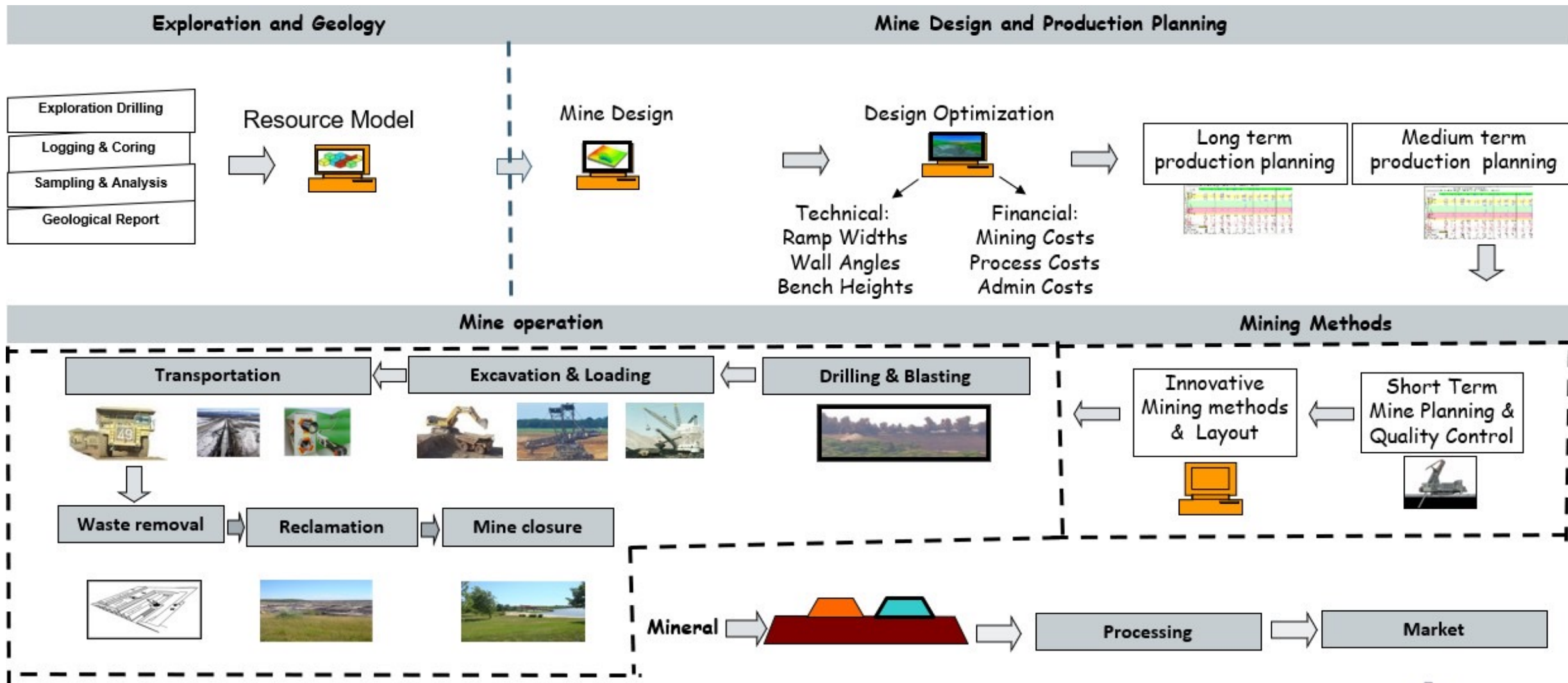
Development of Integrated CPS Technologies

Achieving 5 SDGs out of 17 SDGs (UN SDGs)

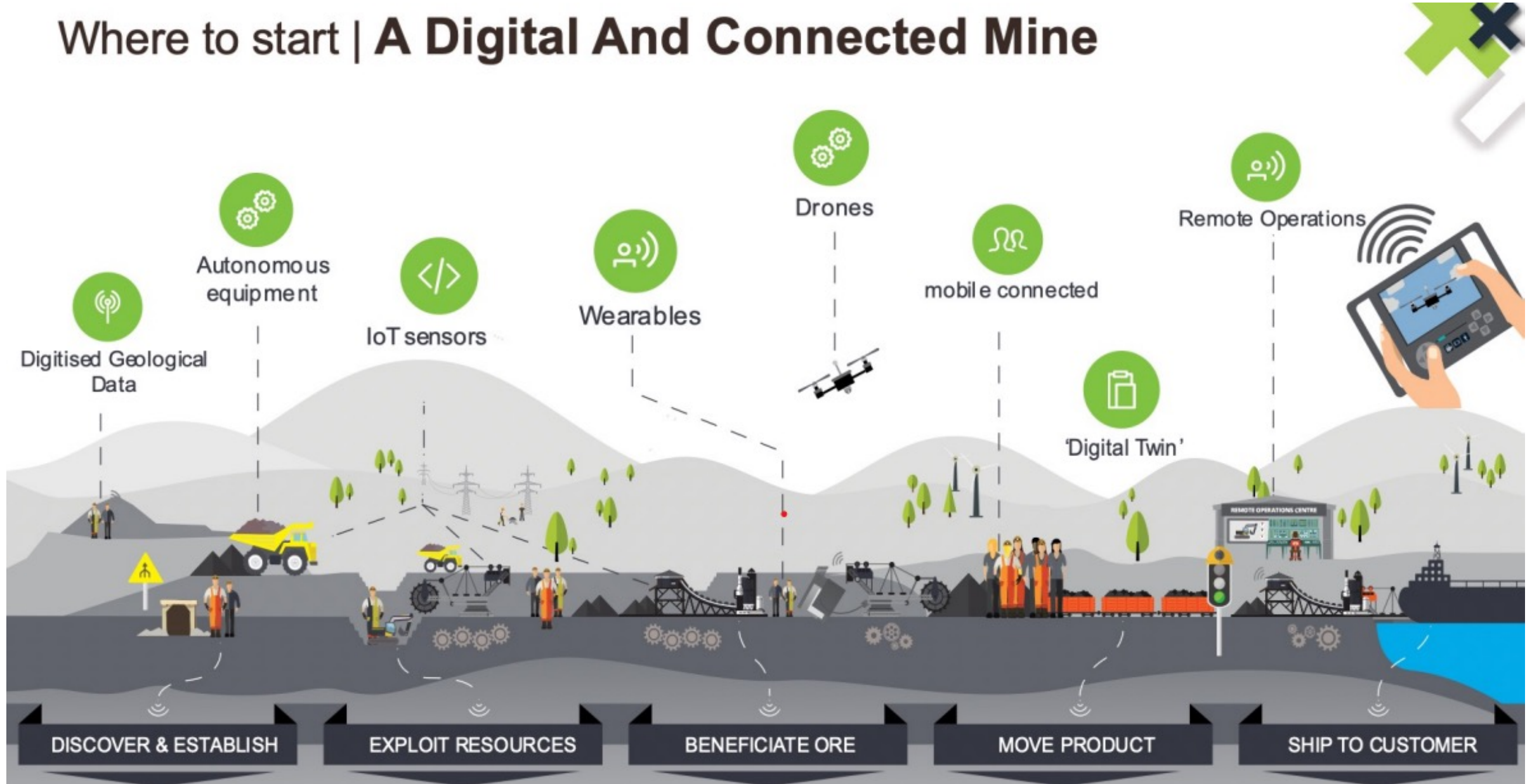
- AI based Predictive Maintenance of Mining Equipment for improving productivity
- Spatial Visualization using AR, VR and LIDAR Technologies
- UAV mounted sensors for real time continuous and precise movement monitoring of waste dump, active as well as old dumps

## DELIVERABLES

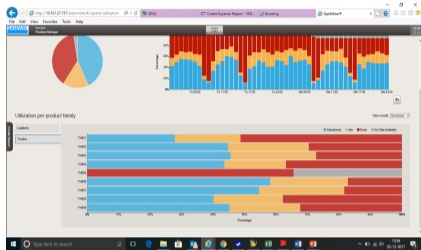
- Affordable and Clean Energy
- Industry, Innovation
- Responsible Consumption and Production
- Life on Land
- Partnerships to achieve the goal



## Where to start | A Digital And Connected Mine



## Smart Machines



- Autonomous drilling
- Machine Health Monitoring
- Operator behaviour

### In-Motion Weigh Bridge

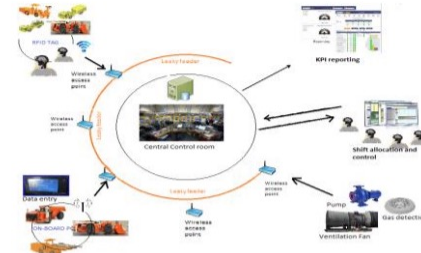
Fill factor improvement to ~ 100%  
Haulage capacity increase by 10%

## Tele-remote operation



- Autonomous loading during shift change and blast clearance times
- Production drilling during shift changeover

## Mine Monitoring



- High bandwidth network infrastructure in u/g
- Tracking of assets
- Gas monitoring system
- Energy monitoring system

## Digital transformation



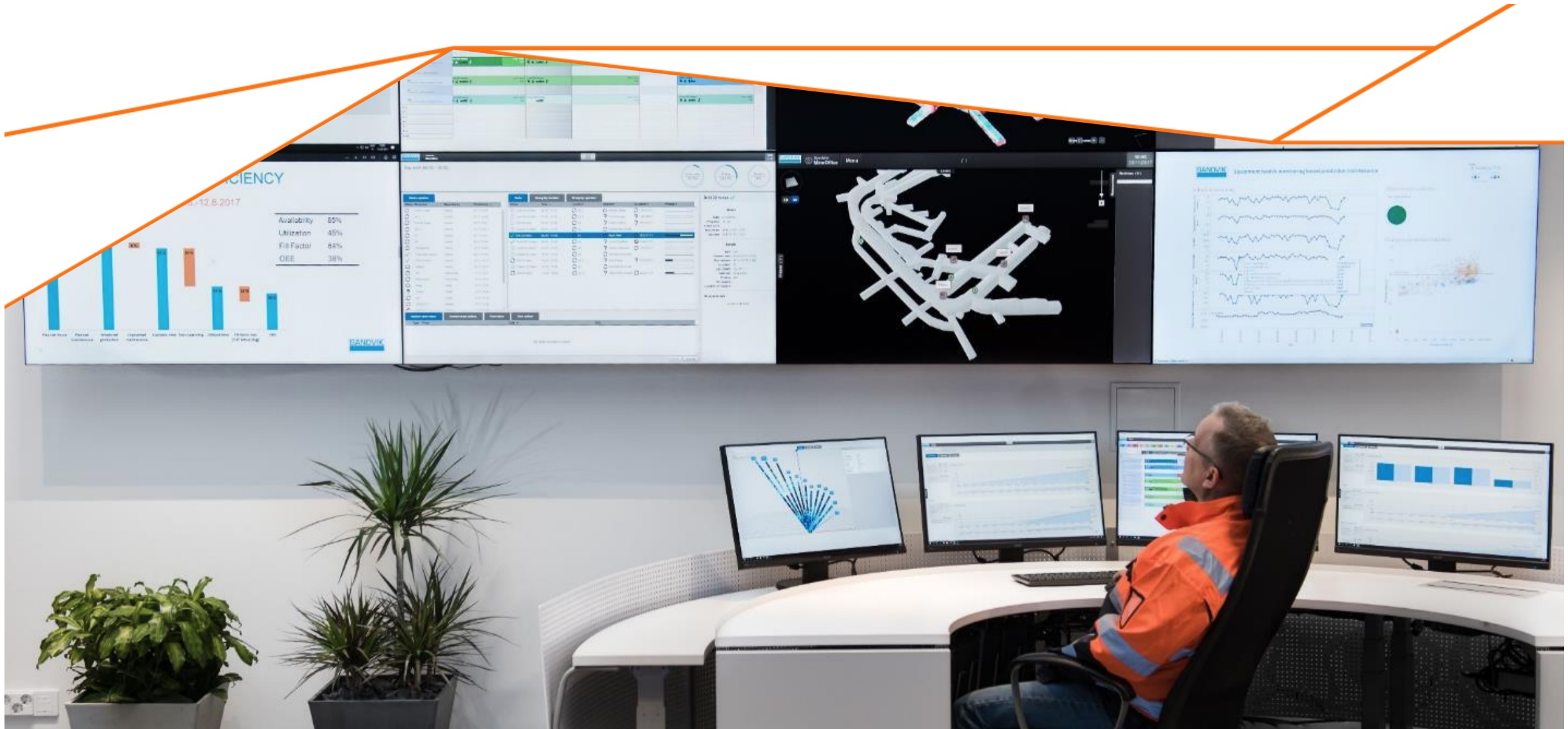
- Integration of Mine planning with Scheduler
- Process Optimization
- Traffic Management
- Task management system through on-board tabs
- Two-way communication system

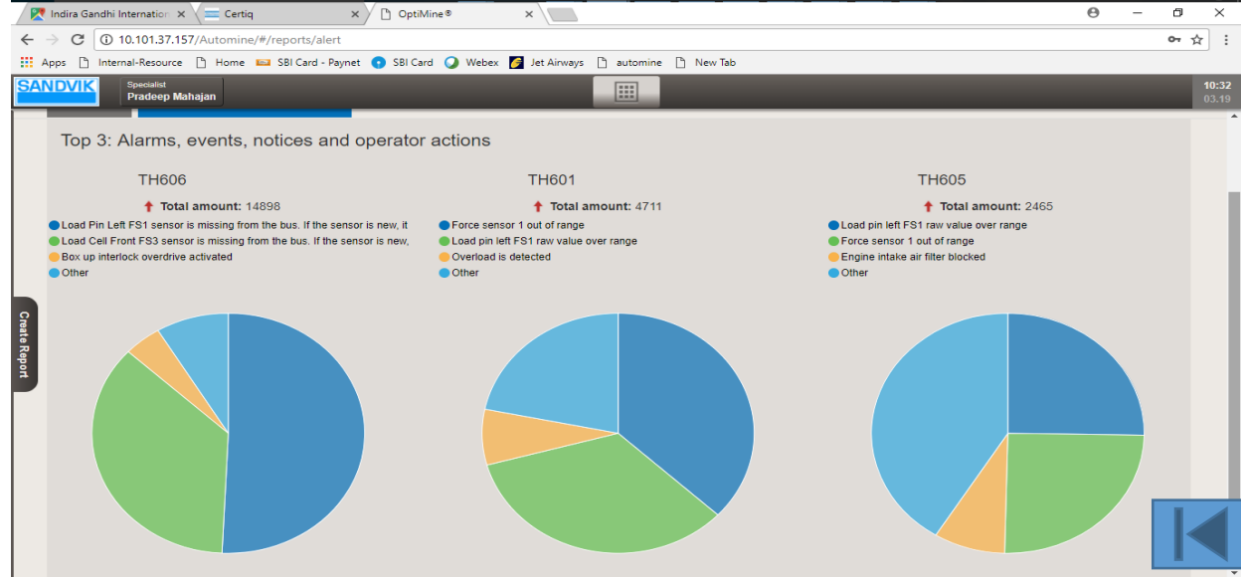
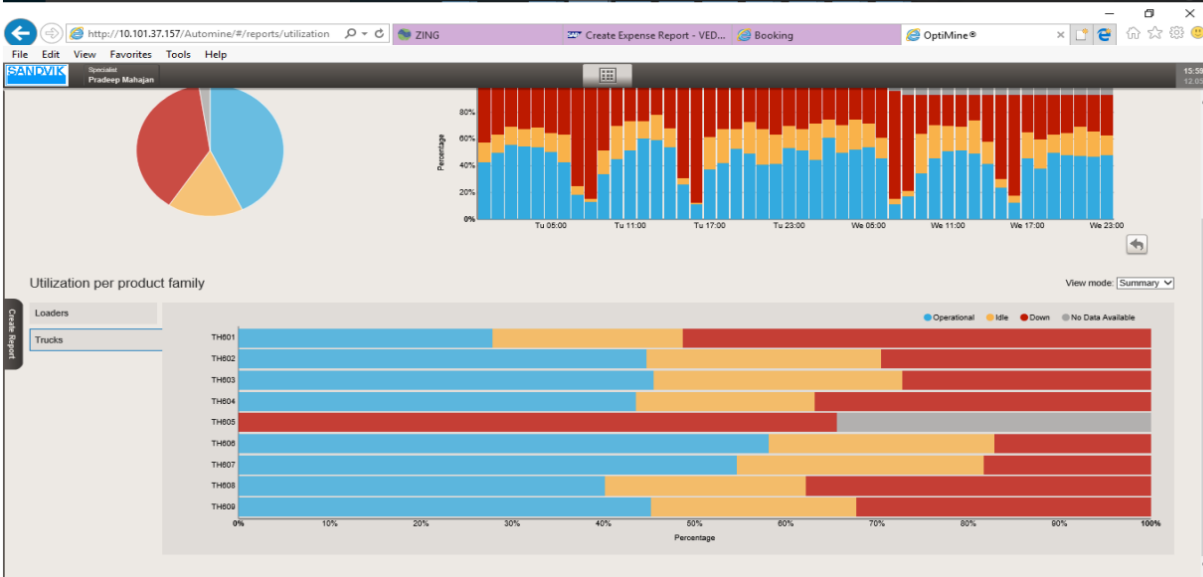
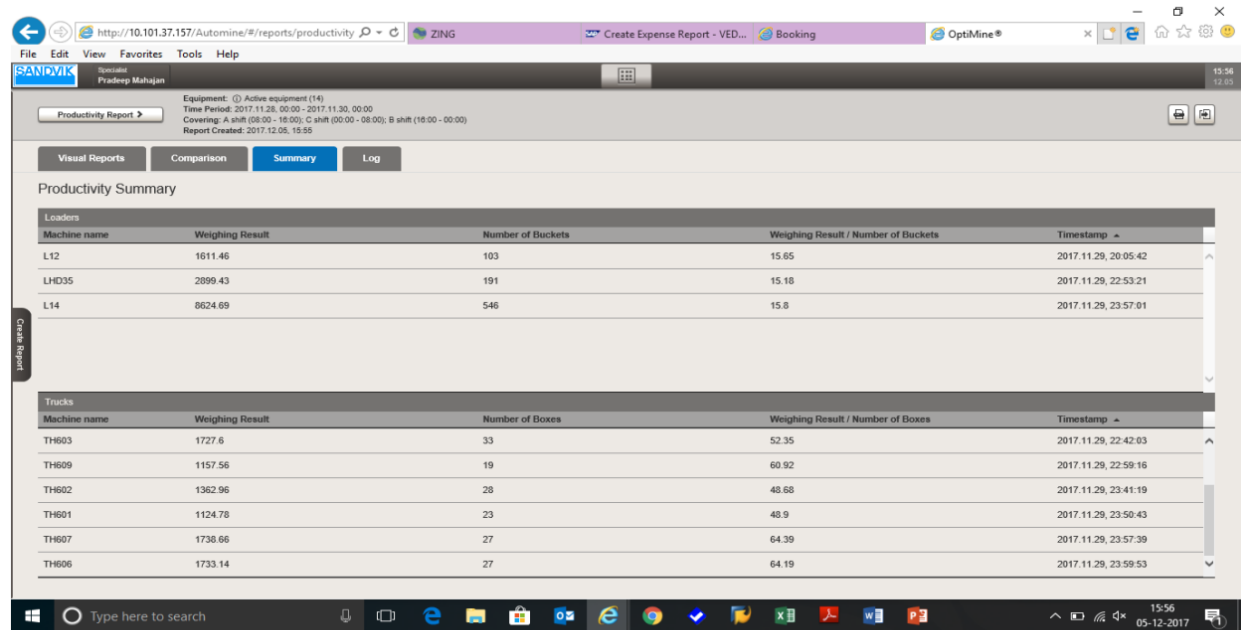
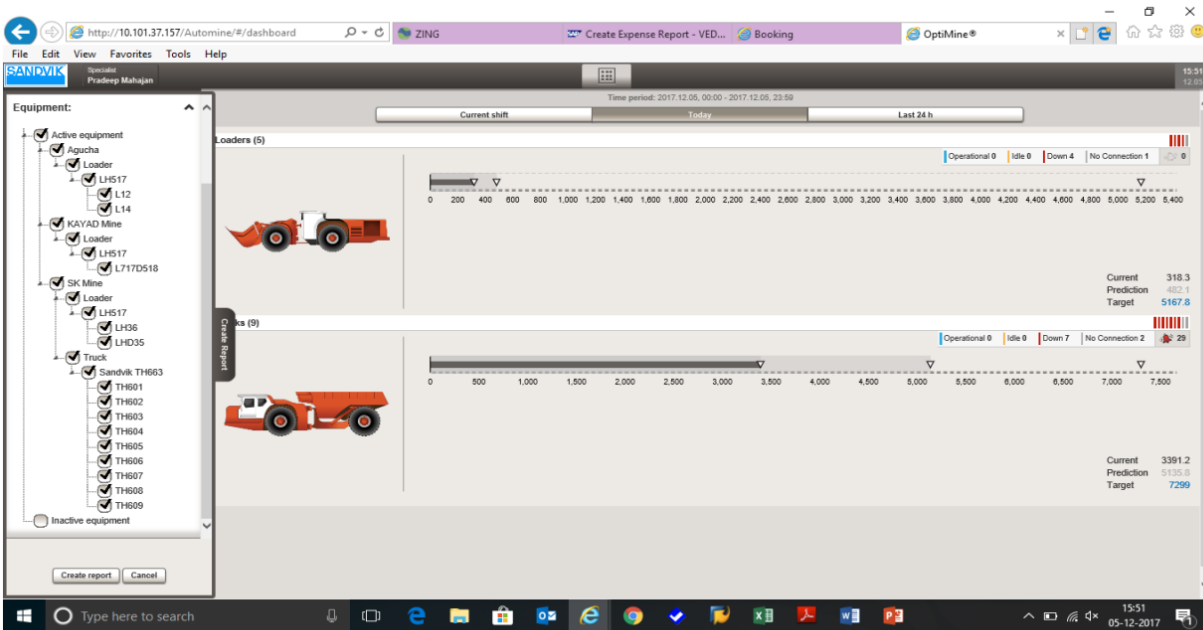
## Integrated Operations



- Centrally managed operations for Mines, Mills, shaft, Paste fill
- Complete process transparency
- Operational efficiencies







# Geospatial Technology: Real-time Mine Mapping & Monitoring



Development of mine data acquisition, management and real time monitoring solution for Orissa Mining Corporation



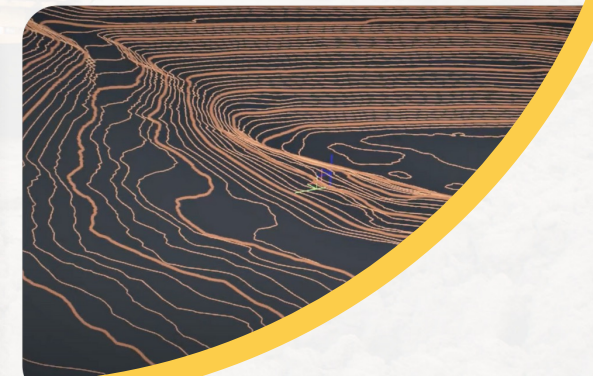
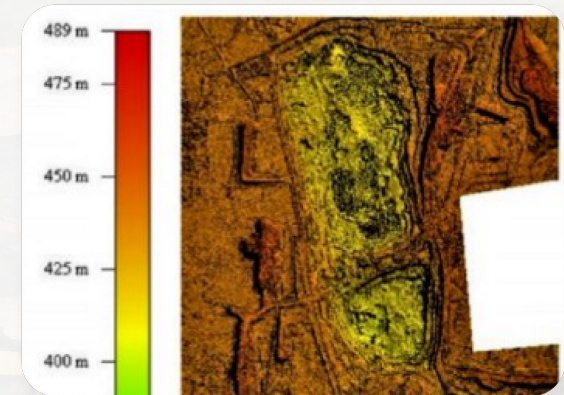
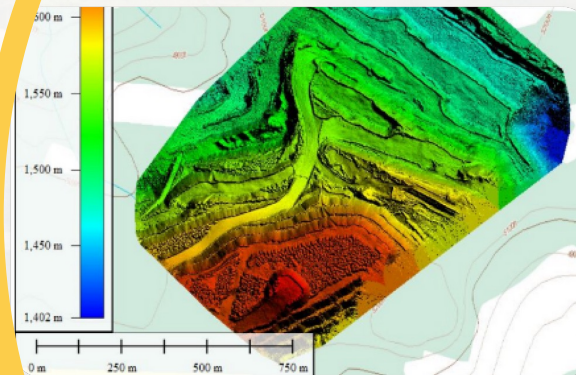
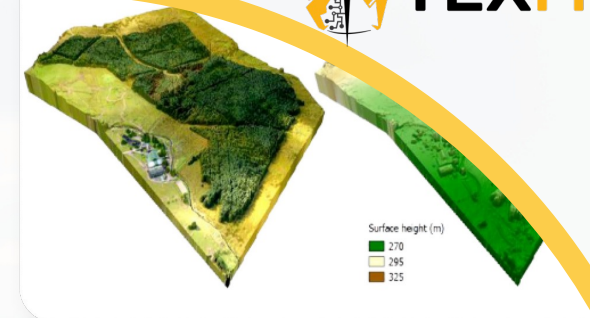
Data Acquisition of given area along with On-field Data Verification



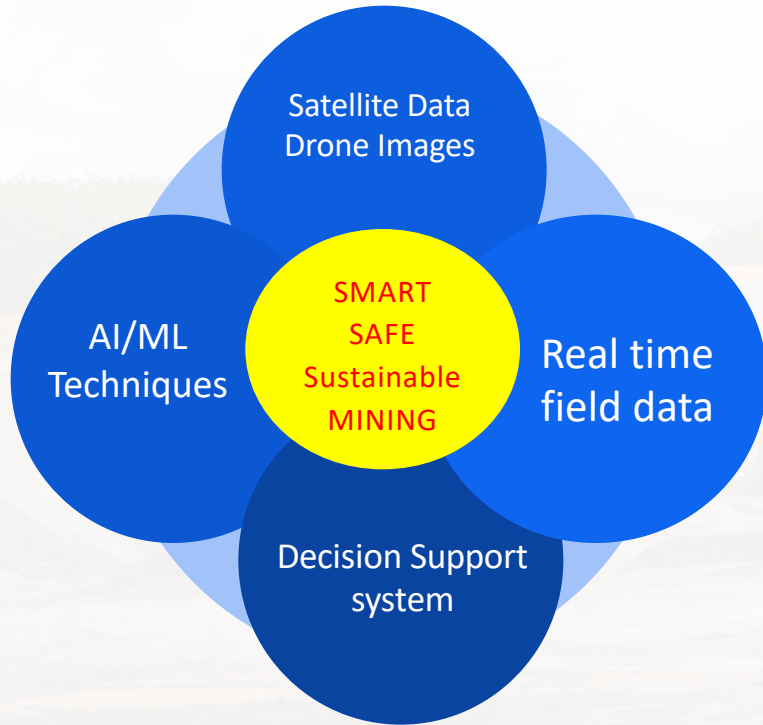
Concept of an ideal solution for complete data management and real time monitoring of OMC mines



Challenges and feasibility of the proposed solution



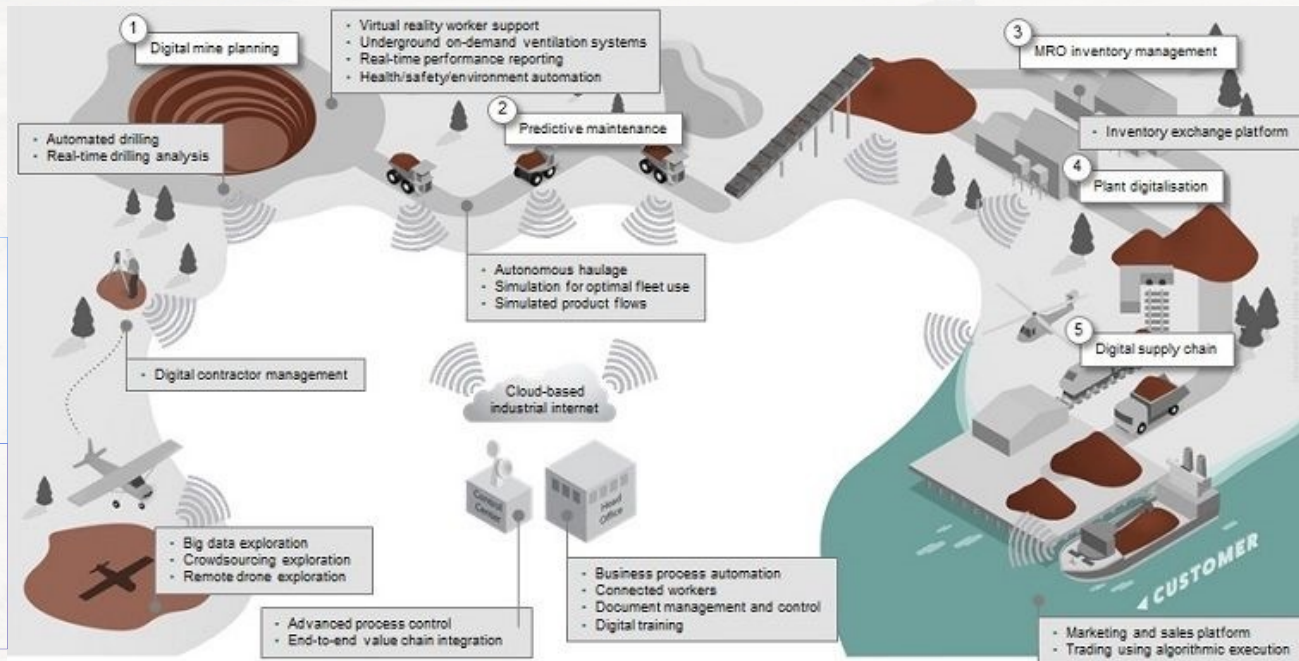
# Monitoring of Mining Process



## Smart Sensing Technologies

- Monitoring the mine progress remotely in real-time.
- Fusion of Satellite & Drone data with algorithms – DSS
- Machine learning algorithms for accurate extraction of features in mine areas.
- With constant monitoring, understanding the changes that are taking place

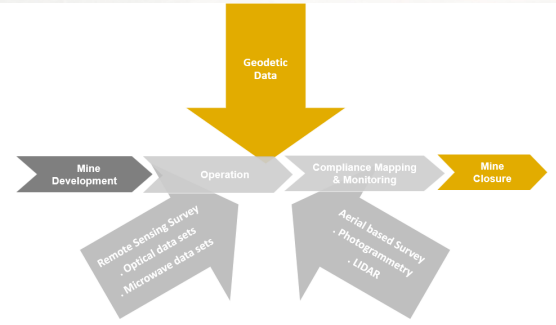
- Resource Tracking & Optimization
- Equipment Tracking
- Monitoring of Mine Reclamation & Restoration
- Drilling & Blasting
- Loading & Hauling
- Compliance Monitoring & Control



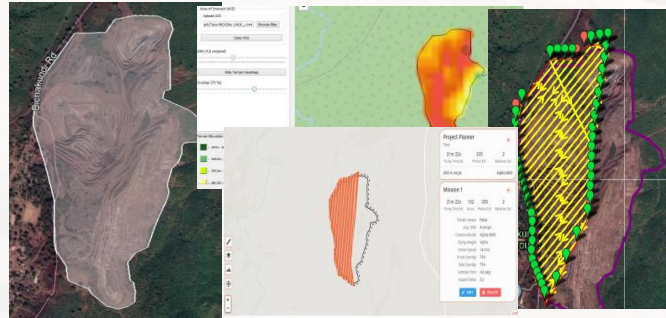
# Data Acquisition Process: Drone Data/GNSS Data/TLS Data/Satellite Data



## Data Acquisition



## Flight Planning



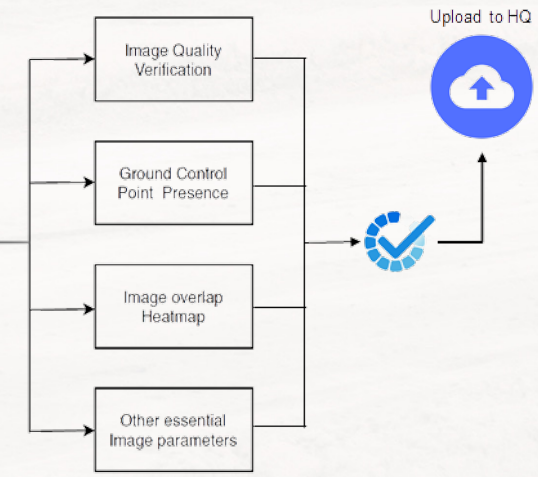
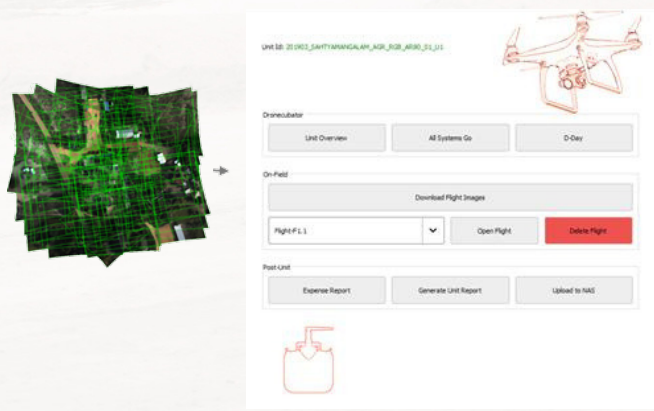
## GCP Planning

GCPs or the ground control points are used for correction and increasing accuracy of the dataset.

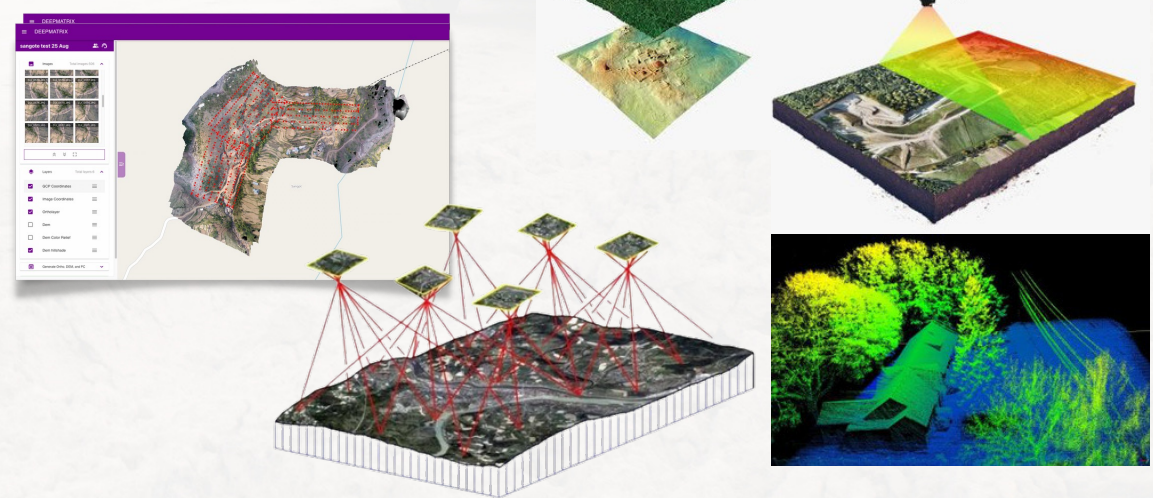
- White L shaped plastic sheets
- Distance between the GCPs should not be more than 250m - 300m in case of mines due to varying terrain
- Minimum 4 GCPs are required for an area
- DGPS team sets the base which is observed for around 8-10 hours
- For every individual point 15-20 min of observation.
- GCP observations(x, y, z) were already made available. **12 GCP points were used in total.**



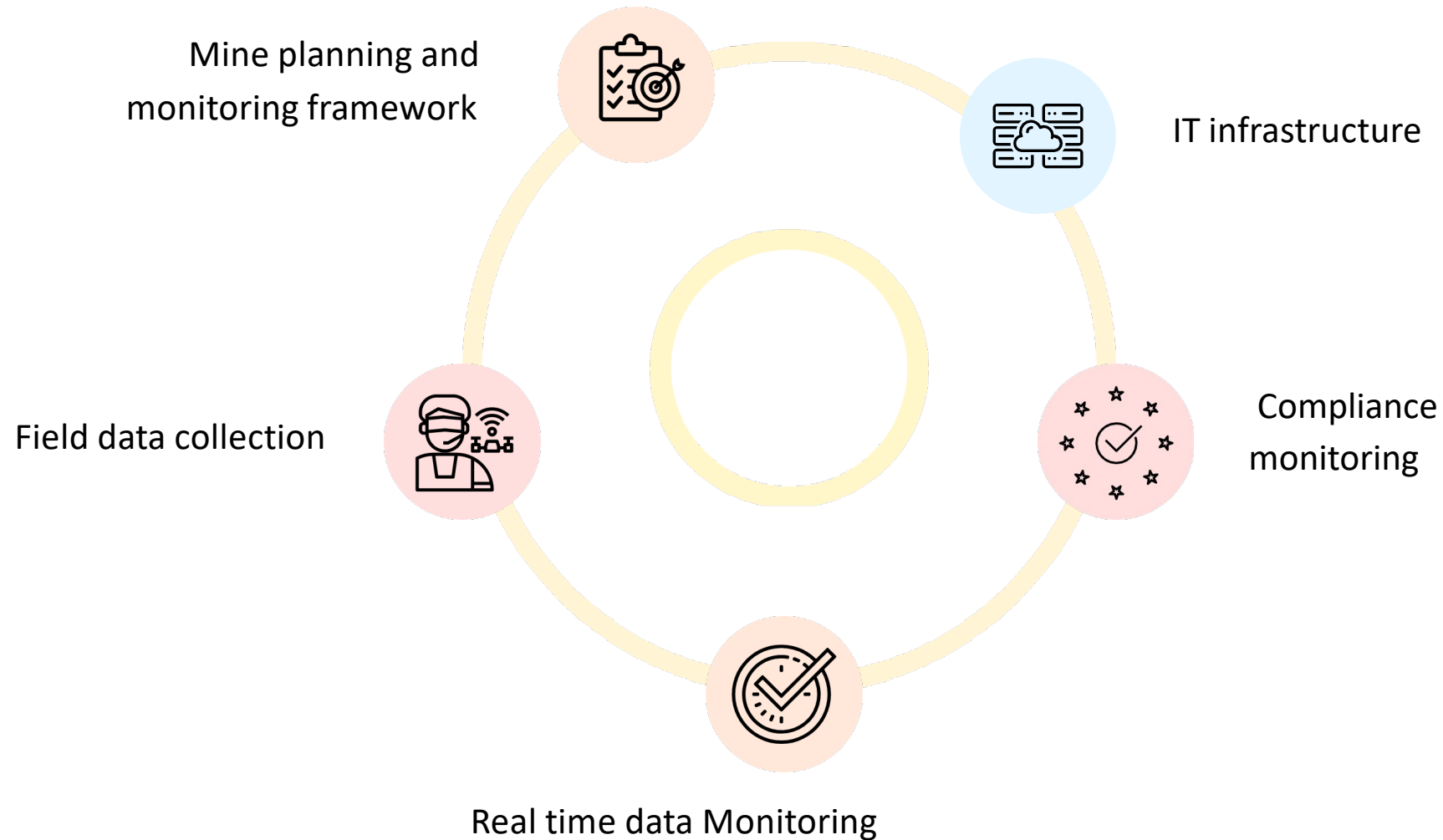
## On-field Data Verification



## Data Processing



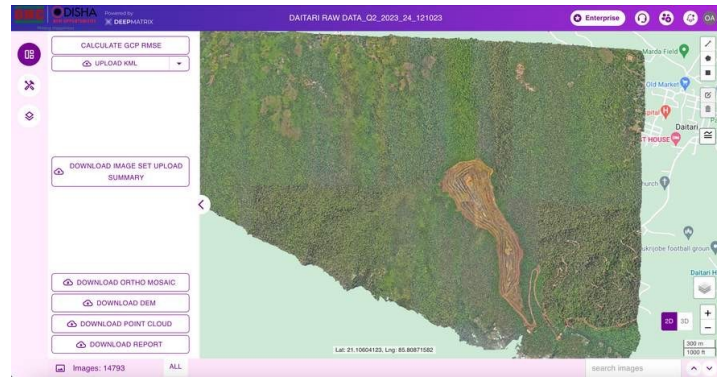
## Mine Monitoring



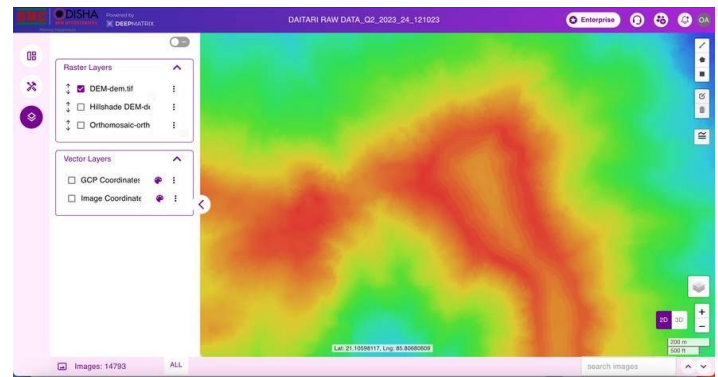
# Visualisation of Deliverables on Platform

## Deliverables

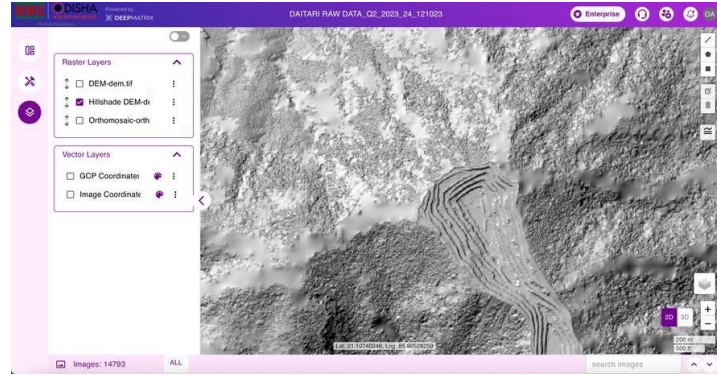
- Orthomosaic DEM
- Shape files for the area of Interest
- Lease Boundary Pillar co-ordinates
- RMSE Report
- Drone Log Sheet
- 



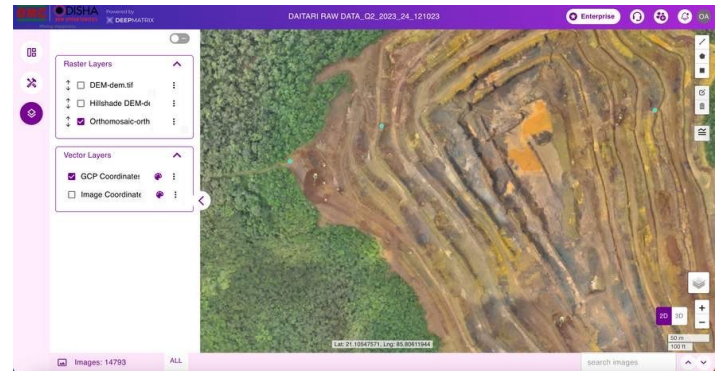
Orthomosaic



DEM, DTM & DSM



DEM Hill Shade



GCP Visualisation and Accuracy

# Analytics Visualization

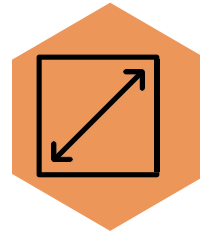
**Volume Calculation**



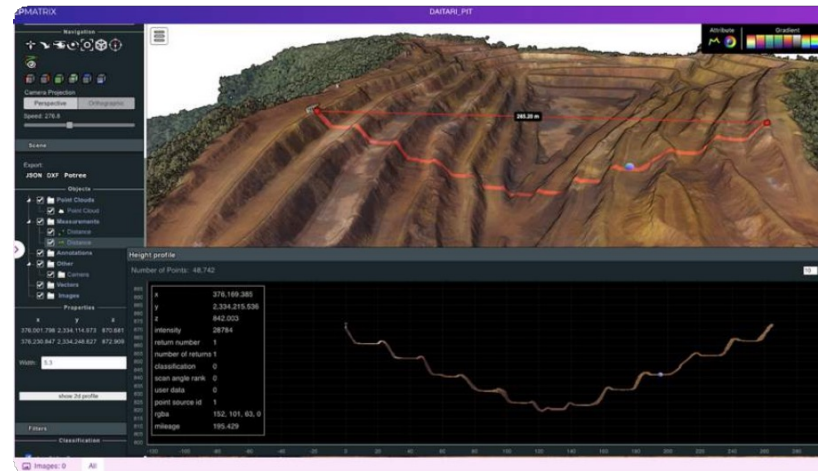
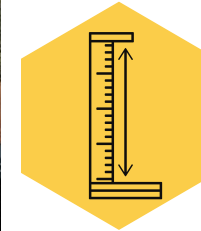
**Slope Calculation**



**Area Calculation**



**Bench height measurement**



**Cross section profile along with measurements**

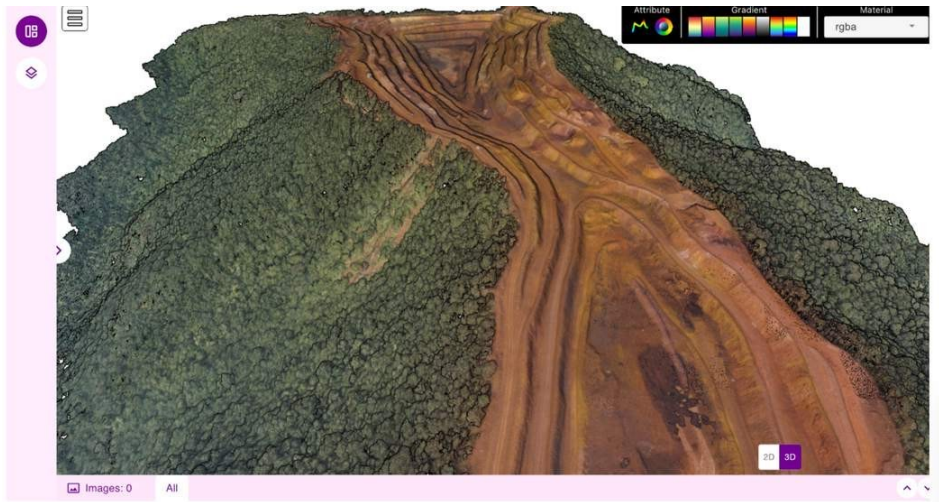


**Measurements along the haul road**

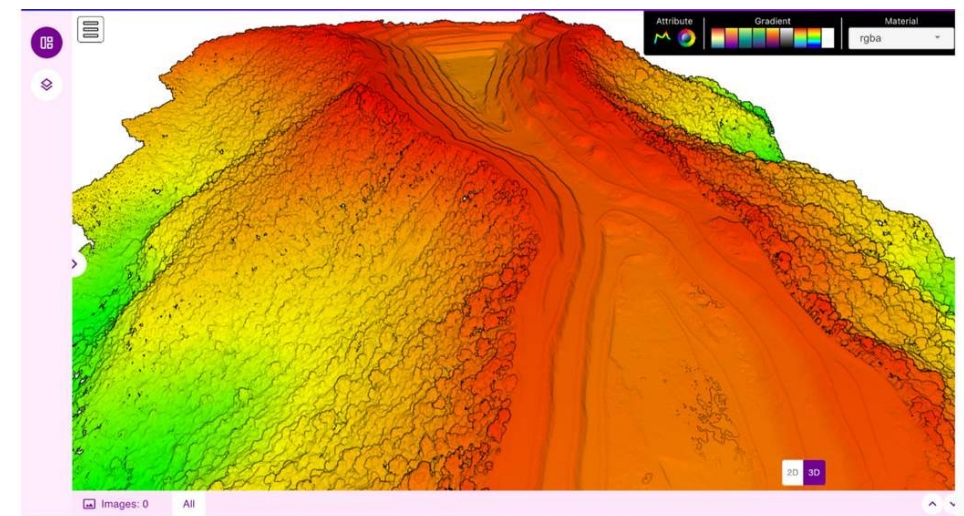




# Analytics and Visualisation



**3D visualization of the point cloud**



**Colour themes based on height**



**3D model visualization of large scale data with plan (KML) overlay**

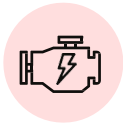


**Haul road slope measurement**

# Real time Monitoring : Fleet management



**Live Location**



**Remote Engine Cut-off**



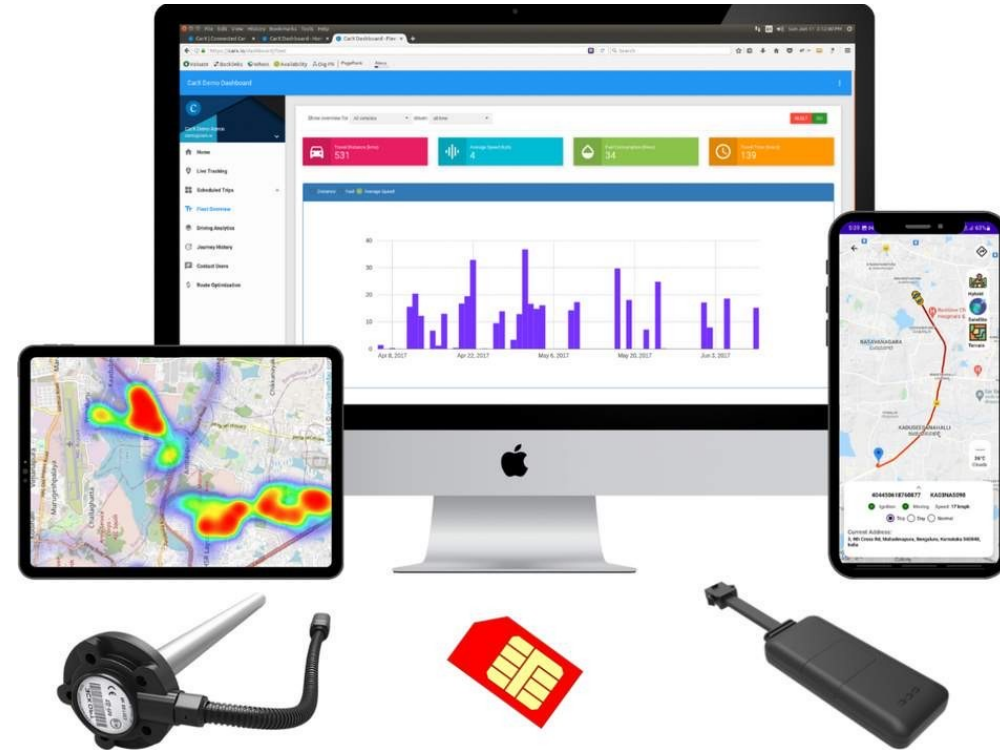
**Pilferage Tracking**



**Fuel Tracking**



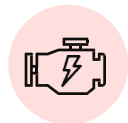
**Video Telematics**



## Real time Monitoring : Visual data



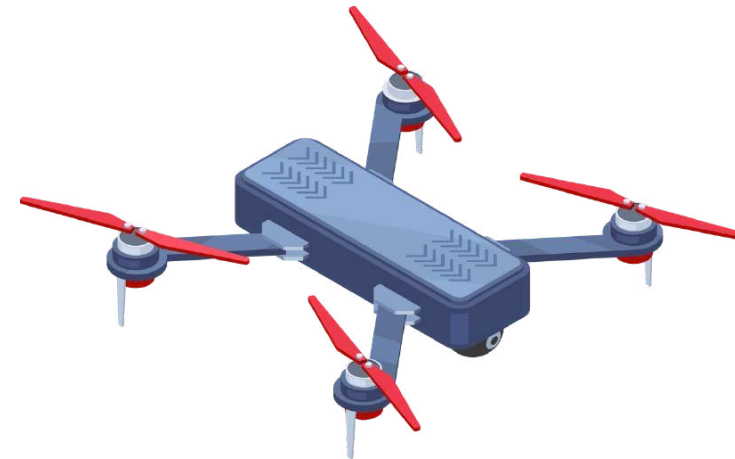
**Live feed from drones**



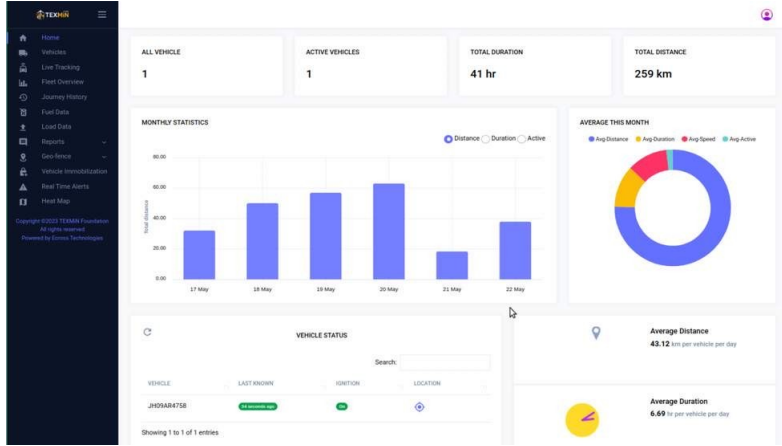
**Live feed from CCTV**



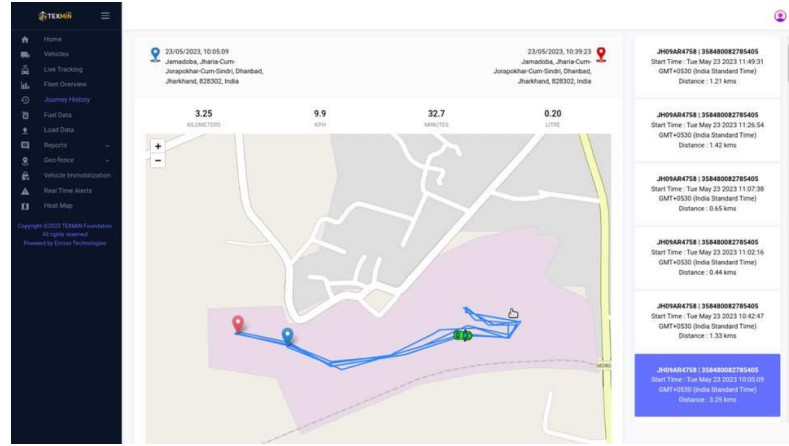
**Real time analytics for enhances safety**



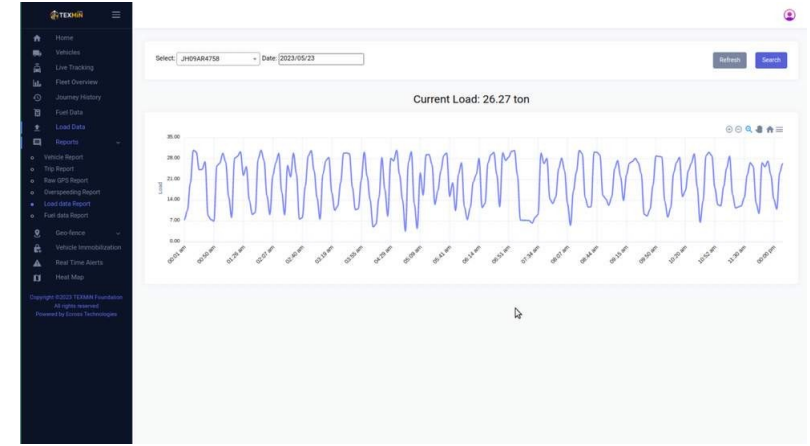
# Real time Monitoring



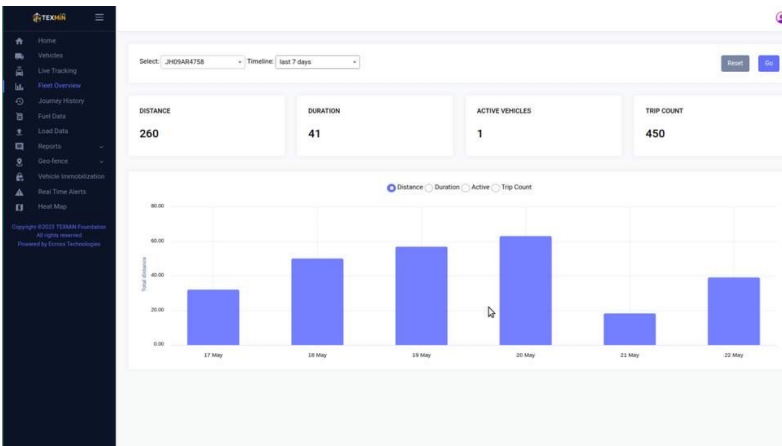
HOMEPAGE - ANALYTICS



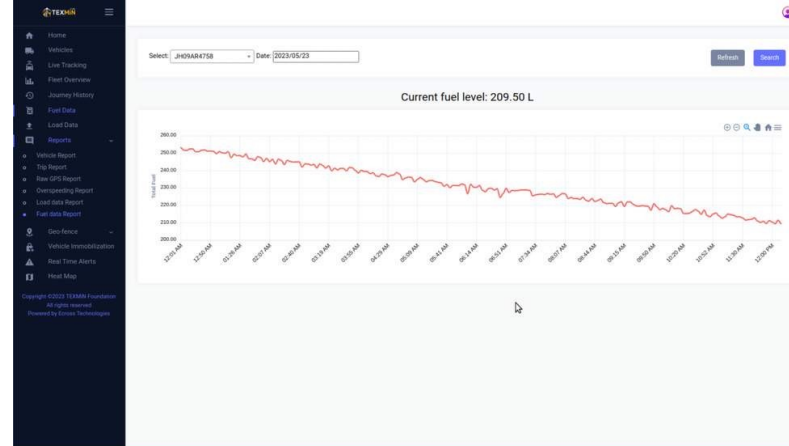
ROUTE PLAYBACK & JOURNEY HISTORY



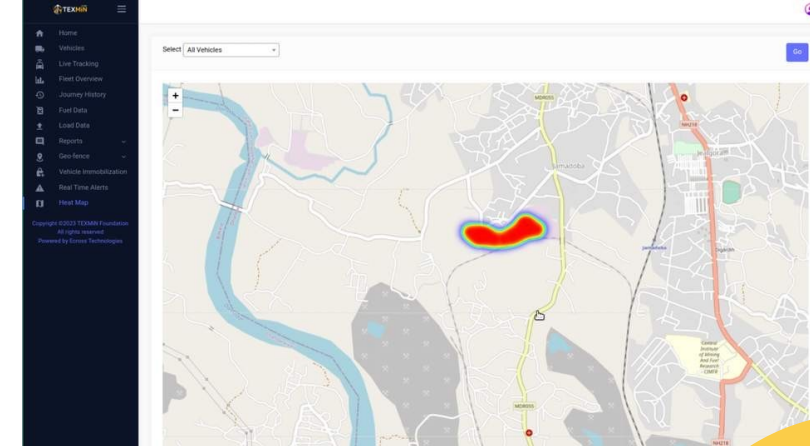
PILFERAGE MONITORING - GRAPH



DISTANCE CHART



FUEL MONITORING - GRAPH



HEAT MAP



# Implementing Mining 5.0: Success Stories of Indian Mining Innovation & Startup Ecosystem

TEXMiN – IIT (ISM) Dhanbad

- SMART • SAFE • SUSTAINABLE • • SCIENTIFIC
- SOCIAL • (5S) MINING

**Prof Dheeraj Kumar**

Project Director TEXMiN & Dy. Director, IIT(ISM) Dhanbad



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05.04.2024

# About TEXMiN, IIT(ISM) Dhanbad

**TEXMiN** IIT (ISM)

## About TEXMiN

TEXMiN is a Technology Innovation Hub (TIH) under National Mission on Interdisciplinary Cyber-Physical Systems (NM-ICPS) is mandated to work on Cyber-Physical Systems in **Mining and Mineral Exploration Industry**.

- Technology Development
- Capacity Building, Skill Development
- Innovation, Start-Up Ecosystem
- International Collaborations

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सत्यमेव जयते

Department of Science & Technology  
Govt. of India



TIH at IIT (ISM): Technology Vertical 'Technologies for Mining' (Exploration & Mining – Technology Innovation in Exploration & Mining Foundation – TEXMiN – A Section 8 Company



IIT (ISM) Dhanbad:

- Rich Mining ~100 years in Mining & Upstream Exploration Heritage
- Natural Resources Backdrop: East India Mining belt provides unparalleled Infrastructure
- Best of the class talent pool and research infrastructure

Office premises: Institute Innovation Hub (i2h), IIT (ISM) Dhanbad

45+ Technologies and Products developed so far...

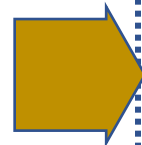
### Problem Statements source

#### Various Ministries

- Ministry of Mines
- Ministry of Coal
- Ministry of Telcom
- Ministry of Electronics and Information Technology



### Our Clients



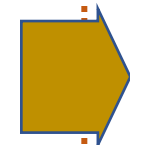
# IIT (ISM) TEXMiN

### SME (Subject matter experts)

- Academic Institutes (15)
- Industry experts (100+) - Inhouse experts

### Our Collaborators

### International collaboration



### Solution Dev & Commercialization

### Our Startups

### Other Indian Startups

# Few Established CoE's - In Kind Support from Industry Partners/Collaborators



Sandvik Mine Automation Learning Centre

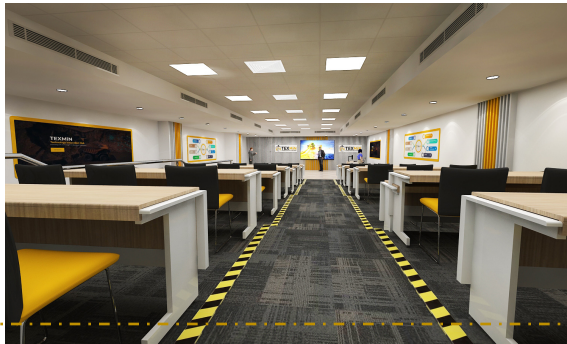


Mining Technology Excellence Centre –  
TEXMiN & Dassault



Coal India Innovation & Incubation Centre

TEXMiN - Esri Geospatial Excellence Centre



TATA Innovation Centre for Mining & Mineral Research



AEL 3S Mining Excellence Centre



TEXMiN – Carlson Geodesy Centre



TEXMiN – HxGN Centre of Excellence ("CoE") - WIP

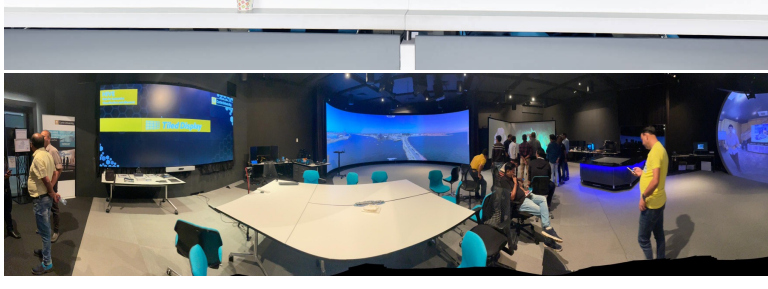
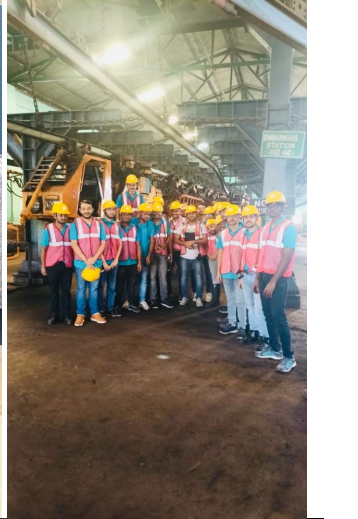
Digital Mining and monitoring in mines known as Centre for Digital Transformation & Excellence in Mining & Monitoring ("CDTEM2") – MoU signed dated 12.02.2024 at Embassy of Sweden.



Quite a few in Pipeline...



Capacity Building



# Geospatial Technology: Infrastructure for Mining



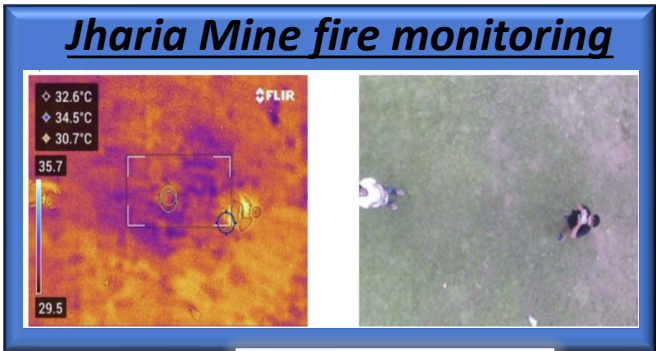
Video Telemetry via Drones



Immersive Real life visualization



Tele-operations (PoC)



Remote and Hazardous location inspections

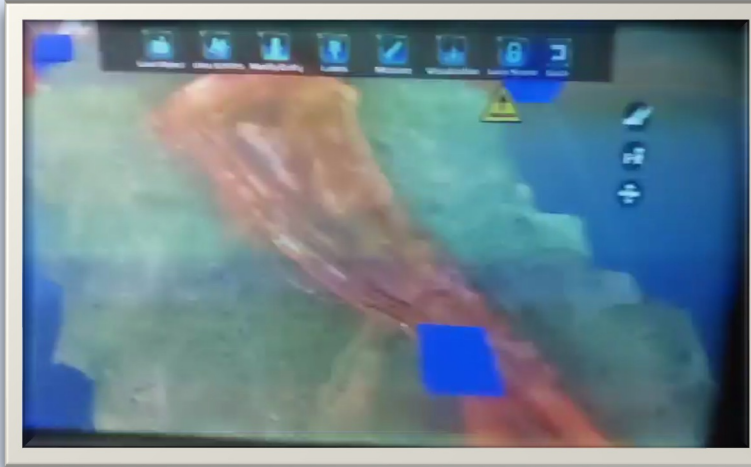
## Private 5G



Remote IOT connect







Status :

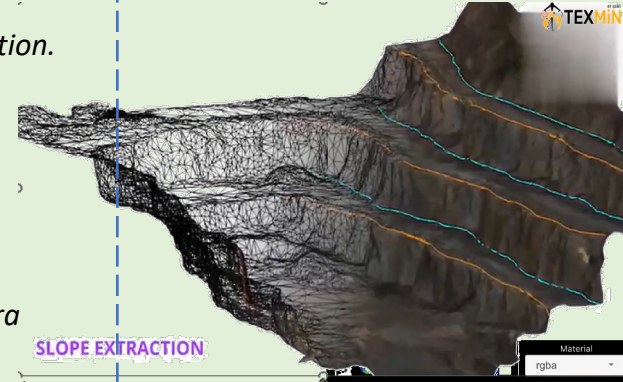
Holographic Visualization platform ready.  
Data processing platform ready for integration.

Visualization device –  
Ready to be placed at HQ / Mine office

Data Processing – At Cloud

Data Acquisition through 5G drones/ Camera

- Drone Prototype stage
- Camera can be integrated for demonstration



HAUL ROAD PLANNING



WARNING:  
Bank Failure!!!

## IOT Sensors integration via 5G Remote Terminal Unit (RTU)

Connect and control any sensor/device over 5G!



### Already integrated sensors

- Flowmeters
- Pressure transducers
- Temperature sensors
- Gyros
- Cameras
- Energy meters

Asset tracking platform is ready for integration with Private 5G

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Powered by Ecosis Technologies

SN	VEHICLE NUMBER	DATE		
1	JH09AR4758	23/05/2023		
2	JH09AR4758	23/05/2023		
3	JH09AR4758	23/05/2023	12:05 am	4.35 tons
4	JH09AR4758	23/05/2023	12:06 am	7.14 tons
5	JH09AR4758	23/05/2023	12:07 am	9.05 tons
6	JH09AR4758	23/05/2023	12:07 am	10.57 tons
7	JH09AR4758	23/05/2023	12:08 am	12.92 tons
8	JH09AR4758	23/05/2023	12:09 am	13.63 tons
9	JH09AR4758	23/05/2023	12:09 am	15.52 tons
10	JH09AR4758	23/05/2023	12:10 am	18.84 tons
11	JH09AR4758	23/05/2023	12:10 am	19.79 tons
12	JH09AR4758	23/05/2023	12:11 am	27.47 tons



Energy management cum monitoring system – Ready

QuoroLabs  
Demo

Dashboard 1 | + New Dashboard

Show data for last: Clear 5s 10s 30s 1m 30m 1h 12h Custom

Meter 1

PF bar chart: 0.964

Voltage: 263.4 v (Max 299.8 v)

Watts: 64.062 KW/hr ↑

Quoro  
Log Out

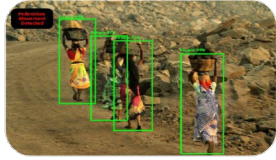
# Real time mine : Analyze

## AI enabled mining activities monitoring



### Traffic Analysis

Count cars, trucks, bikes, bicycles, and other objects



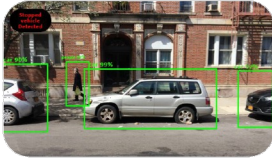
### Pedestrian Detection

Workers counts, tracking and efficiency calculation



### Unsafe activity Detection

Unsafe activity according to businesses



### Stray Parking

Stray time calculation and alerts to the facility manager



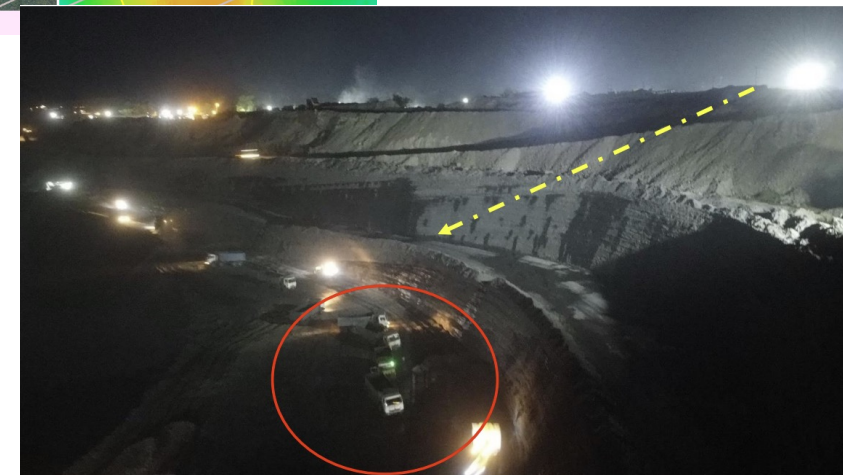
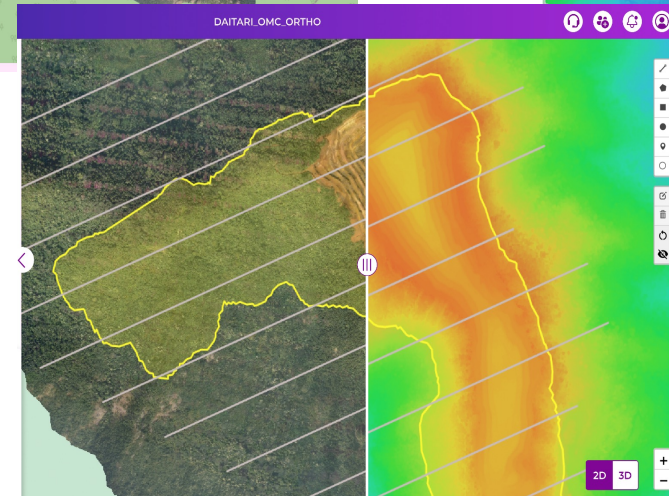
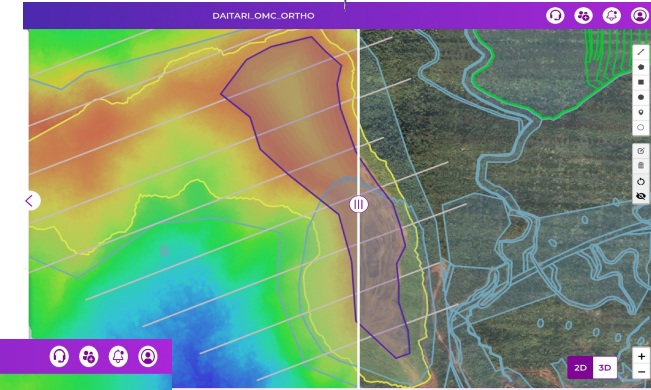
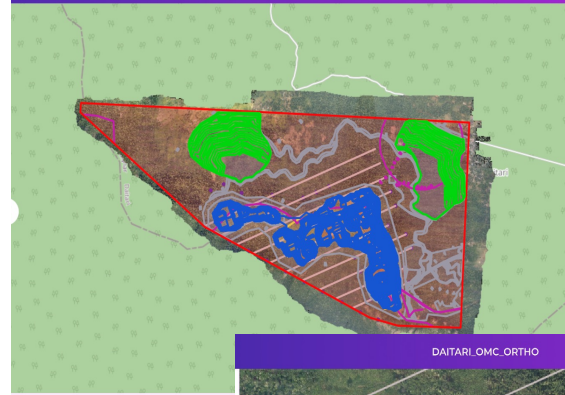
### Near Miss Violation

Spot the potential accidents at hotspots to take measure action.



### Accident Detection

Real time alert for the facility manager to take action

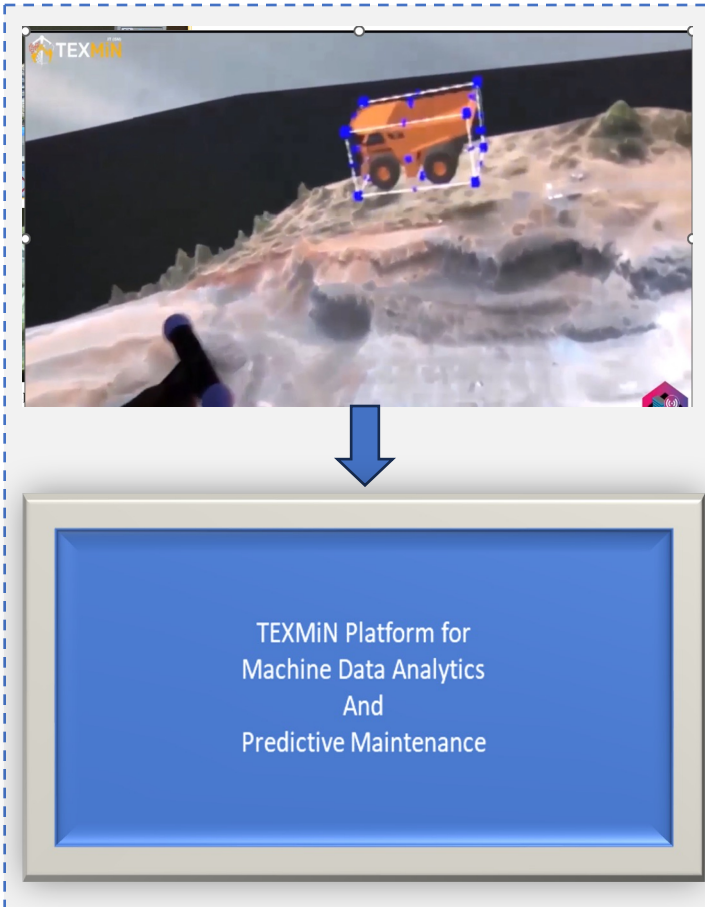


# Real time mine - Communicate

- All voice to voice communication
- Sensor communication
- Operations point to Pit communication
- Machine to machine communication

**Control devices e.g.**

- Switch on/off devices
- Alarms
- Regulate light intensities
- Any analog control
- Displays



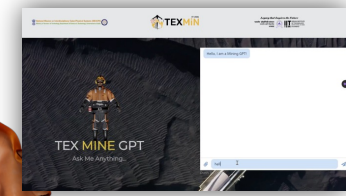
Status : AI models for Predictive maintenance Done  
Support required for Data Collection from Equipment OEMs



Status :  
IOT integration to Holographic System done  
Video telematics features – POC stage done



Underground Mine Communication



GPT for Indian Mining Industry including Holographic Technology

## Automated Guided Vehicle



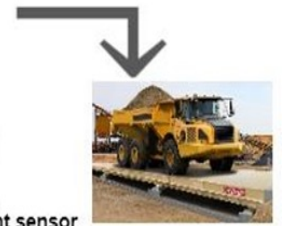
## Automated Coal Sampling Station



Mines Entrance

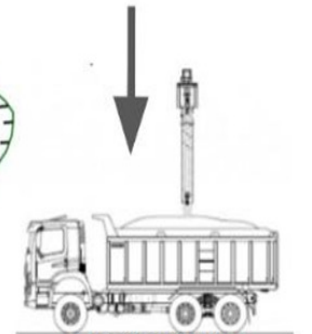
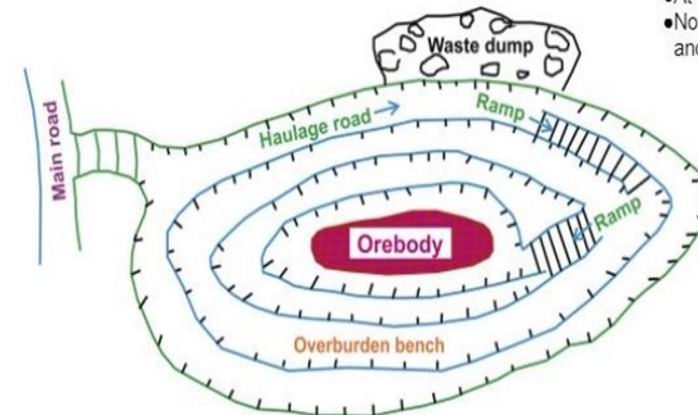
### Security Face Scanning and ML based Image Processing

- Truck No., Model No, Driver details and the company name from where the truck is coming
- picture view of blank dumper
- If error found - Weight range +/- 100kg (depending upon the model) will be noted
- If again error found - Alarm beep



### Weight sensor

- At the bottom weight machine
- Notes the weight of the truck before and after the loading of coal



Sampling Station

Mines Exit Point



### Mechanised Tubular Auger Sample Collector

- Designed for collecting true representation of samples from a depth of about 2 m in transport containers, such as trucks, open-top shipping containers
- Consists of Spiral tapered Annular Auger tube for collecting sample and spiral mechanism to take the coal sample into it.

### Final report as a receipt (Exit point)

- Includes the driver details, company, weight of the coal loaded on the vehicle, time spent in mines



## Project SAGES



### Objective

- ❑ Design & Development of Four SAGES
  - Capacity 500 T and
  - Range 2.5 - 4.5 m
  - Suitable for use with continuous miners (CMs).
- ❑ Field trial of 500 t capacity SAGES in depillaring operation with the continuous miner at Churcha RO underground mines of SECL (Baikunthpur Area).
- ❑ Techno-economic study of the deployment of SAGES (500 T) with the Continuous Miner.

### VR Technologies

#### Mino VR – Mine to Meta



Underground mine environment models  
Machine models, operation and animations with sound effect

### Optical Bore tele-viewer

#### Optical Borehole Tele viewer



Detailed and oriented structural information  
Fracture detection and evaluation  
Breakout analysis

### Electronic Borehole Compass



TRL 04 → TRL 08

#### Area of Application

Exploratory Drilling : Recording, analyzing, and keeping a detailed record of drilling deviation parameters by plotting their graphs

Long hole Drilling : Identification of blast hole deviation in ring drilling during stoping

Fracture Orientation : Measurement in hydraulic fracturing method for estimation of the in situ stress orientation

Successful Pilot – Churcha Colliery and Moonidih Colliery

International Price INR 30 lakhs | Our cost INR 50k

# How to get into a cooperation

**01**

**ACHIEVE A COMMON UNDERSTANDING OF A COLLABORATION**

**02**

**DEFINE KEY RESULTS AND OBJECTIVES**

**03**

**EVALUATE THE OUTCOME**

**04**

**ROLL-OUT**



Thank You !

